

Date: Wednesday, 26/11/2008 12:46:53 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPRING
Job Number : 43775	
Estimate Number : 11161	
P.O. Number :	Part Number : D32601
This Issue : 26/11/2008 S.O. No. :	Drawing Number : D3260 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 34255	Material :
Written By :	Due Date : 05/12/2008 Qty: 20 Um: Each
Checked & Approved By : <u>MO 08.11.26</u>	
Comment : Est. A 04.03.29 New issue KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: ~~7893~~ 7693 C202/12/15
 Make as per Dwg D3260
 Possible Supplier: Victory Spring
 Material release note is required

(20)

2.0	D32601P	Spring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
 Spring

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage
 Ensure Material Release Note is attached

PS 12/12 (21)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

S 08/12/17 (22) counters

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock
 Location: ST 80

JS 08/12/18 (21)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPRING

Job Number: 43775

Part Number: D32601

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/19 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-18

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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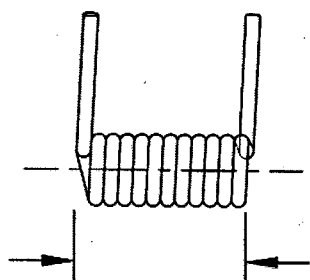
NOTE: Date & initial all entries



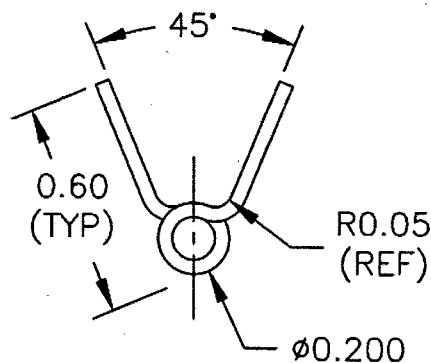
DESIGN RT	DRAWN BY JT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3260	REV. A SHEET 1 OF 1
DATE 04.02.27		TITLE SPRING	SCALE 2:1
A	04.02.27	NEW ISSUE	

RELEASED
04.04.07

SPECIFICATION CONTROL DRAWING



Ø0.040
12 COIL
(REF 0.480)



D3260-1 SPRING

D3260-1 NOTES:

- 1) MATERIAL: AISI 302 SS SPRING WIRE Ø0.040 PER ASTM A313
(MIN TENSILE STRENGTH = 250 ksi)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43725

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PACKING SLIP

18951

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f + 780 466 8000

BILL TO:

Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury ON K6A 1K7

SHIP TO:

DATE		ORDER No.	SHIP VIA	
12-Dec-08		7693	Fedex 151793240	
QUANTITY	DESCRIPTION		UNIT	AMOUNT
20 21	D32601P Spring			
GST #		TERMS	SUBTOTAL	FREIGHT
854454527		NET 30 DAYS		
			GST	TOTAL

08/12/17

Conformance Report

REPORT FOR : Dart Aerospace Ltd.	DATE: 12/12/2008
PART/DRAWING #: D32601P Spring	PO # 7693
SPRING DESCRIPTION: Torsion	QUANTITY: 20

CHARACTERISTIC	SPECIFIED	MEASURED	NOTES
Material type	SS T302	Yes	
Material diameter	.040"	.040"	
Coil O.D.	0.200"	.201"	
Number of Coils	12	12	
Free Length			
Helix	LHW	LHW	
End type	legs per drawing	Yes	

COMMENTS

Mill Certificate attached: NO
Material Heat Number: N/A

Inspected by:

Jeremy Burrows